

A145 Loading Buddy Wheels

Installation Instructions

This package includes:



Handle Body
(part # P650)



Axle
(part # H507)



3" Wheels
(part # H358B)



C-Clips
(part # H042)



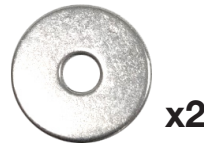
1/4-20 2" Hex Bolts
(part # H169)



Small Washers, 1/4" I.D.
(part # H210)



Rubber Washers, 3/16" I.D.
(part # H052)



Large Washers, 1/4" I.D., 1" O.D.
(part # H211)



1/4-20 Lock Nuts
(part # H216)

Tools required for assembly:

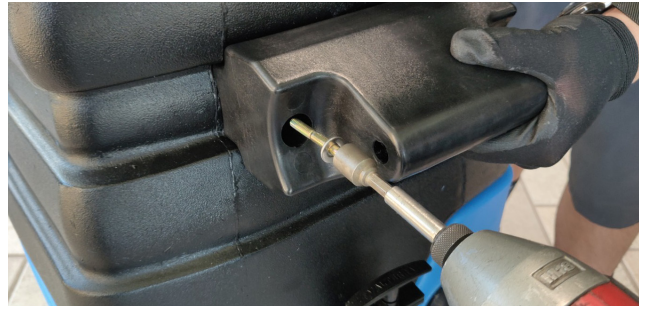


- Power drill
- 1/4" drill bit
- 7/16" socket
- 7/16" wrench or second 7/16" socket
- Needle nose pliers
- Soft-blow mallet

Installing the A145 Loading Buddy Wheels



1. Place the handle body in position on the back of the machine and mark where to drill the holes. Drill two holes using the 1/4" drill bit.



2. Place a small washer on each bolt and bolt the handle body in place.



3. Place a rubber washer, large washer, and lock nut, in that order, on each bolt on the inside of the recovery tank.

Optional: Add silicone to the rubber washers to guarantee there are no air leaks.



4. Tighten the bolts while holding the lock nuts on the inside of the tank with a wrench or a second 7/16" socket.



5. Slide the axle into the handle body and use a soft-blow mallet to hit it through.



6. Slide the wheels onto the axle and use needle nose pliers to snap the c-clips in place.